

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1.-10. (canceled)

11. (currently amended) A printing unit of modular design for printing webs, comprising:

a stand having a drive side and an operating side;

at least one crossmember arranged at each of said sides of said stand, wherein said crossmembers are aligned horizontally or vertically; and

a plurality of printing mechanisms comprising printing cylinders mounted in the crossmembers, each of said printing mechanisms comprising at least one of said printing cylinders, said printing cylinders and forming a structural unit of said printing unit with said crossmembers such that said structural unit comprising said printing cylinders mounted on said crossmembers is removably received in said stand of said printing unit; and

a plurality of individual drives mounted on said at least one crossmember and corresponding to said printing mechanisms such that each of said printing mechanisms is driven by a respective one of said individual drives.

12. (currently amended) The printing unit of claim 11, wherein said printing cylinder cylinders comprise rubber cylinders arranged for printing on one or both sides of the web running therebetween.

13. (previously presented) The printing unit of claim 12, wherein at least one of said rubber-covered cylinders is an impression cylinder.

14. (canceled)

15. (previously presented) The printing unit of claim 11, wherein said printing cylinders are arranged in a line on said crossmember.

16. (previously presented) The printing unit of claim 11, wherein said printing cylinders are arranged crossed in any direction or at angles to one another.

17. (currently amended) A ~~The printing units unit of claim 11, further comprising of modular design for printing webs, comprising:~~

a stand having a drive side and an operating side;

at least one crossmember arranged at each of said sides of said stand, wherein said crossmembers are aligned horizontally or vertically;

printing cylinders mounted in the crossmembers and forming a structural unit of said printing unit with said crossmembers such that said structural unit comprising said printing

cylinders mounted on said crossmembers is removably received in said stand of said printing unit; and

subunits comprising auxiliary subassemblies necessary for the printing process, said subunits being replaceably arranged between said crossmember and said stand, and abutting a respective plate cylinder of said printing cylinders, said auxiliary subassemblies including damping and inking units.

18. (previously presented) The printing unit of claim 12, wherein one of said rubber-covered cylinders is mounted in a swinging arm for pivoting.

19. (currently amended) A ~~The printing units unit of claim 18 of modular design for printing webs, comprising:~~

a stand having a drive side and an operating side;  
at least one crossmember arranged at each of said sides of said stand, wherein said crossmembers are aligned horizontally or vertically;  
printing cylinders mounted in the crossmembers and forming a structural unit of said printing unit with said crossmembers such that said structural unit comprising said printing cylinders mounted on said crossmembers is removably received in said stand of said printing unit, wherein said printing cylinders comprise rubber cylinders arranged for printing on one or both sides of the web running therebetween and one of said rubber-covered cylinders is mounted in a swinging arm for pivoting, wherein said swinging arm is pivotable about an axis of a plate cylinder associated with said one of said rubber-covered cylinders.

20.-21. (canceled)

22. (currently amended) The printing unit of claim 11, ~~further comprising at least one printing mechanism including wherein each of said printing mechanisms includes~~ a rubber-covered cylinder and a plate cylinder arranged on said crossmember, ~~and at least one drive for said at least one printing mechanism arranged in said crossmember, said drive of said~~ each of said printing members being positioned at a center of said plate cylinder and driving one of said plate cylinder and said rubber-covered cylinder.